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includes part 1 number 1 books and pamphlets including serials and contributions to periodicals january june in the summer of 1773 the 14 year old horatio nelson took part in an expedition to the arctic which came close to ending his naval career before it had begun the expedition was to find a navigable northern passage between the atlantic and pacific and was supported by the royal society and king george iii two bomb vessels hms racehorse and carcass were fitted out and strengthened under the command of captain hon constantine phipps it was an extremely cold arctic summer and the ships became locked in ice far from spitzbergen and were unable to cut their way out until days later when the wind changed and the ice broke up the ships were extricated and returned home on the trip the young nelson had command of one of the smaller boats of the ships a four oared cutter manned by twelve seamen in this he helped to save the crew of a boat belonging to the racehorse from an attack by a herd of enraged walruses he also had a more famous encounter with a polar bear while attempting to obtain a bearskin as a present for his father an exploit that later became part of the nelson legend drawing on the ship s journals and expedition commander phipps journal from the national archives the book creates a picture of the expedition and life on board using the ships muster books it also details the ship s crews giving the different roles and ranks in the ships the book is illustrated using some of the ship s drawings and charts and pictures of many objects used on the ship while a navigational chart of the route taken has been created from the logbooks the book also looks at the overall concept of naval exploration as set in train by joseph banks and the royal society the fact that the expedition failed as a result of poor planning with potentially tragic results demonstrates the difficulties and uncertainties of such an expedition it also looks at a great naval commander at the earliest stage of his career and considers how the experience might have shaped his later career and attitudes other great captains and voyages are discussed alongside nelson including captain cook and his exploration of the south seas and the later ill fated northern journeys of franklin and shackleton part of the renowned tool and manufacturing engineers handbook series the machining vol 1 helps you apply cost effective techniques to achieve the best results for over 100 traditional and nontraditional machining processes chapters include principles of metalcutting and machinability tolerance control cutting tool materials sawing broaching planing shaping and slotting turning and boring milling grinding threading gear and spline production nontraditional machining machine loading and unloading machine rebuilding and much more this book introduces the applications of industry 4 0 in machine tools through an overview of the latest available digital technologies it focuses on digital twinning communication between industrial controls motion and input output devices along with sustainability in smes machine tools an industry 4 0 perspective focuses on the digital twinning of machine tools which improves the life of the machines and provides a method of operating a factory during times of complete lockdown resulting from various conditions it presents an overview of the communication between industrial controls motion and input output devices through standardized digital interfaces such as sercos and usb the book goes on to discuss industrial cybersecurity systems applicable to discrete manufacturing which includes cyberattacks and human errors and address the security aspects related to software hardware and data the book also explores the application of big data for different stages of production and illustrates the uses such as predictive maintenance product quality product life cycle management plm and more this book is an ideal reference for undergraduate graduate and postgraduate students of industrial mechanical and mechatronics engineering along with professionals and general readers some vols include supplemental journals of such proceedings of the sessions as during the time they were depending were ordered to be kept secret and respecting which the injunction of secrecy was afterwards taken off by the order of the house the congressional record is the official record of the proceedings and debates of the united states congress it is published daily when congress is in session the congressional record began publication in 1873 debates for sessions prior to 1873 are recorded in the debates and proceedings in the congress of the united states 1789 1824 the register of debates in congress 1824 1837 and the congressional globe 1833 1873 comes with a cd rom packed with a variety of problem solving projects

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